





DAWN MEATS		FACTORY PRODUCT SPECIFICATION		Rev: 00	Customer:	American Diner
PRODUCT DETAILS			PROCESSING DETAILS			
Product:	American 40x4oz		Recipe Number	27		
Product Code:	CAM40X4		Frozen Beef Temp.	-1.5 to -2.5		
Intrastat code:	0202 2090		Fresh Beef Temp.	+2.0 to 3.0		
RAW MATERIAL DETAILS			Fat Content / Tomra Bracket	18 - 20% C		
Raw Materials	Beef (97%), Water, Rusk (Wheatflour, Salt, E503), Potato Starch, Salt, Stabiliser (E450, 451)		Mould Plate	25972		
	Combination of 97% beef vl (Fresh & Frozen) to achieve fat level of 18-20%		Scoring	Block		
Sub-Components	MPQAS		Formax	Standard		
MPQAS	MPQAS		UNIT QUALITY STANDARDS			
Origin	Ireland		Thickness:	9-11mm		
			Weight Range:	112.5 - 114g		
			Target Weight:	113.4g		
Raw Product Appearance						
GREEN (ACCEPTABLE)						
						
Approved by:	Sales Account Manager	Production Manager	Technical Manager			Spec. Approval Status
Signature:	Signature	Signature	Signature	ROO		APPROVED
Date:	/ /	/ /	/ /			/ /
American Diner		American 40x4oz				CAM40X4
PACKING DETAILS						
WEIGHTS / COUNT / SHELF LIFE		PACK TYPE			PACK LABEL(S)	
Pack Size (g):	454g	Pack Type	Printed convenience 40x4oz box 55160			
Units per Pack:	40	Liner / Flow Wrap	10lb blue liner			
Weight System	Minimum Weight	Liner / Flow Wrap Colour	Blue			
T1 (g)	112.5g	Outer Case Box	n/a			
T2 (g)	114g	Units per Outer Case	40			
Weight Limits (g)	1.5g	Net Box Weight	4.54kg			
Shelf Life:	12 Months	Box Tape	Clear tape			
Min. into Depot:	9 Months	Date Code Format	Month YY Catering Code Hour Code			
PACK LABEL		OTHER INFORMATION		LABEL TEXT NEEDED:		
Label type:	In-House Printed	PACK METAL DETECTION:		Pack / Freeze Date	Y	
Ink-Jet	No	1.5mm FE, 1.5mm N/FE, 2.5mm St.S		Best Before	Y	
Pack Barcode:	TBC			Lot / Batch No	Y	
Ingredients:	See label					
Allergens:	Yes (Wheat)					
Temperature:	Store at -18°C					
Finished Product Standard						
GREEN (ACCEPTABLE)						
						
PALLET						
Pallet Type:	White 4 Way pallet					
Cases per Layer	12					
Layers per Pallet	9					
Cases per pallet:	108					
Pallet Sheet:	In house pallet label					
Pallet Weight:	490.32kg					
MPQAS PALLET SHEET						
Pallet must be wrapped with pallet sheets Top & Bottom plus Edge boards.						
						
AS PER PROCEDURE PM020 NO PRODUCT WILL BE STARTED UNLESS THE SPECIFICATION IS LOOKED AT AND THEN SIGNED BY EACH OF THE ABOVE PEOPLE. IF ANY CHANGE IS TO BE MADE TO THE SPECIFICATION THEN THIS PROTOCOL NEEDS TO BE FOLLOWED AGAIN BEFORE THE PRODUCT STARTS.						