



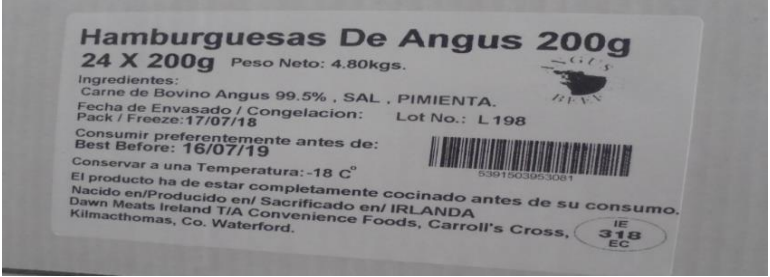



DAWN MEATS		FACTORY PRODUCT SPECIFICATION		Rev: 00	Customer:	Various
PRODUCT DETAILS			PROCESSING DETAILS			
Product:	Hamburguesa de Angus 24 x 200g		Recipe Number	56		
Product Code:	DCS200A		Frozen Beef Temp.	-1.5 to +2.5		
Intrastat Code:	0202 2090		Fresh Beef Temp.	+2.0 to +3.0		
RAW MATERIAL DETAILS			Fat Content / Tomra Bracket	18-20% C		
Raw Materials	Angus Beef (98.9%)		Mould Plate	42365		
	Salt & Pepper		Scoring	No		
Sub-Components	A combination of beef v1 (fresh and frozen to achieve a fat level of 20 - 22%)		Formax	F26 Tenderform		
MPQAS	No		UNIT QUALITY STANDARDS			
Origin	Ireland		Thickness:	N/A		
			Weight Range:	198 - 202g		
			Target Weight:	200g		
Raw Product Appearance						
GREEN (ACCEPTABLE)						
						
Approved by:	Sales Account Manager	Production Manager	Technical Manager			Spec. Approval Status
Signature:	Signature	Signature	Signature	R00		APPROVED
Date:	/ /	/ /	/ /	/ /		/ /
Various	Hamburguesa de Angus 24 x 200g					DCS200A
PACKING DETAILS						
WEIGHTS / COUNT / SHELF LIFE		PACK TYPE			PACK LABEL(S)	
Pack Size (g):	n/a	Box Type	Plain 200g White corrugated cardboard box 55149			<p>Hamburguesas De Angus 200g 24 X 200g Peso Neto: 4.80kgs.</p> <p>Ingredientes: Carne de Bovino Angus 99.5% , SAL , PIMIENTA.</p> <p>Fecha de Envasado / Congelacion: Lot No.: L148 Pack / Freeze: 28/05/18</p> <p>Consumir preferentemente antes de: Best Before: 27/05/19</p> <p>Conservar a una Temperatura: -18 C°</p> <p>El producto ha de estar completamente cocinado antes de su consumo Nacido en/Producido en/ Sacrificado en/ IRLANDA Dawn Meats Ireland T/A Convenience Foods, Carroll's Cross, Kilmacthomas, Co. Waterford.</p>  
Units per Pack:	n/a	Liner / Flow Wrap	Blue 10lb liner			
Weight System	Minimum Weight	Interleaves	Top & Bottom			
T1 (g)	n/a	Outer Case Box	n/a			
T2 (g)	n/a	Units per box:	24			
Weight Limits (g)	n/a	Net Box Weight	4.8kg			
Shelf Life:	12 Months	Box Tape	Clear			
Min. into Depot:	9 Months	Date Code Format	DD.MM.YY			
PACK LABEL		OTHER INFORMATION		LABEL TEXT NEEDED:		
Label type:	In-House Printed	PACK METAL DETECTION:		Pack / Freeze Date	Y	
Ink-Jet	None			Best Before	Y	
Pack Barcode:	53919503953081			Lot / Batch No	Y	
Ingredients:	Beef (98.9%), Salt & Pepper	2.0mm FE, 2.0mm N/FE, 2.5mm St.S				
Allergens:	None					
Temperature:	Store at -18°C					
Finished Product Standard						
GREEN (ACCEPTABLE)						
						
PALLET						
Pallet Type:	Euro pallet					
Cases per Layer	8 flat & 4 on edge					
Layers per Pallet	12 high & 6 high					
Cases per pallet:	120					
Pallet Sheet:	Yes					
Pallet Weight:	576.00kg					
Pallet must be wrapped with pallet sheets Top & Bottom plus Edge boards.						
						

AS PER PROCEDURE PM020 NO PRODUCT WILL BE STARTED UNLESS THE SPECIFICATION IS LOOKED AT AND THEN SIGNED BY EACH OF THE ABOVE PEOPLE.
IF ANY CHANGE IS TO BE MADE TO THE SPECIFICATION THEN THIS PROTOCOL NEEDS TO BE FOLLOWED AGAIN BEFORE THE PRODUCT STARTS.